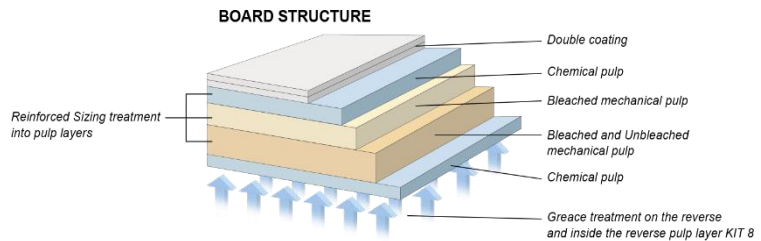




**LA ROCHETTE CARTONBOARD**  
PAPETERIE TECHNIQUE EN SAVOIE

**ROCHPERLE**  
FOLDING BOXBOARD  
(FBB) WITH CREAM BACK  
GREASE RESISTANCE AND  
REINFORCED-SIZING TREATMENT  
**GC 2**



**TECHNICAL SPECIFICATION**

GRAMMAGE	CALIPER	BULK	STIFFNESS TABER *(15°)		STIFFNESS L&W *(5°)	
			MD	CD	MD	CD
ISO 536	ISO 534	ISO 534	ISO 2493		DIN 53121	
<b>g/m<sup>2</sup></b>	<b>µm</b>	<b>cm<sup>3</sup>/g</b>	<b>mNm</b>	<b>mNm</b>	<b>mNm</b>	<b>mNm</b>
230	375	1.63	11.3	4.8	21.2	9.2
250	425	1.70	15.3	6.4	28.6	12.3
275	475	1.73	20.5	8.7	38.3	16.7
300	515	1.72	25.5	11.0	47.7	21.2

() NON-STANDARD GRAMMAGE, AVAILABLE ON SPECIAL REQUEST ONLY.

\* L&W FIGURES ARE GUARANTEED. TABER FIGURES ARE INDICATIVE.

BRIGHTNESS (AT PRODUCTION)		
TOP	90%	ISO 2470

COBB		
COBB TOP/BACK 180'	50 g/m <sup>2</sup>	ISO 535

TOLERANCES (*)		
GRAMMAGE	+/- 3%	ISO 536
CALIPER	+/- 5%	ISO 534
STIFFNESS L&W (5°)	- 15%	DIN 53 121
BRIGHTNESS TOP / BACK	+/- 2	ISO 2470
KIT TEST BACK (**)	Min. 8	ISO 16532
COBB BACK 180'	+/- 20 g/m <sup>2</sup>	ISO 535
TEST CONDITIONS	<b>T: 23° C +/- 1</b>	<b>RH: 50% +/- 2</b>
ROBINSON TEST (TAINT)	<1	NF EN 1230-2

(\*) BASED UPON 95% OF THE MEASURED VALUES BEING IN TOLERANCE

(\*\*) KIT TEST BACK: THE BOARD IS TREATED WITH GREASE RESISTANCE ON THE REVERSE. THE GREASE RESISTANCE IS MEASURED BY MEANS OF THE STANDARD KIT TEST (OBSERVATION OF THE GREASE ON THE SURFACE OF THE REVERSE). THE FATTY PRODUCT PACKED WILL NOT STAIN THE REVERSE AND THE FAT WILL NOT PENETRATE THE BOARD.

THE MATERIAL IS NOT GUARANTEED FOR BLISTER PACKAGING, LAMINATION AND REVERSE PRINTING

THE BOARD CHARACTERISTICS ARE GUARANTEED 12 MONTHS

ALL GRADES CAN BE GLUED WITH WATER BASED EMULSION OR HOTMELT GLUES, BUT WE RECOMMEND THAT TRIALS ARE CARRIED OUT

CERTIFICATIONS AVAILABLE: ISO 9001 – ISO 50 001  
FSC® C120067 - PEFC™ FCBA-06-00771

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