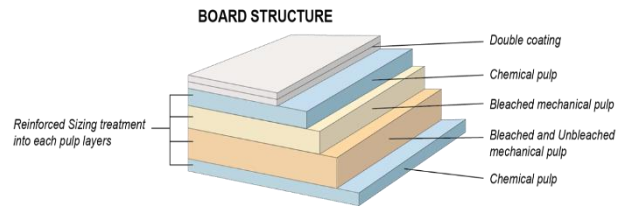




**LA ROCHETTE CARTONBOARD**  
PAPETERIE TECHNIQUE EN SAVOIE

## ROCHFREEZE

FOLDING BOXBOARD  
(FBB) WITH CREAM BACK  
REINFORCED-SIZING TREATMENT  
GC 2



### TECHNICAL SPECIFICATION

GRAMMAGE	CALIPER	BULK	STIFFNESS TABER *(15°)		STIFFNESS L&W *(5°)	
			MD	CD	MD	CD
ISO 536	ISO 534	ISO 534	ISO 2493		DIN 53121	
<b>g/m<sup>2</sup></b>	<b>µm</b>	<b>cm<sup>3</sup>/g</b>	<b>mNm</b>	<b>mNm</b>	<b>mNm</b>	<b>mNm</b>
230	375	1.63	12.3	5.5	23.0	10.5
250	425	1.70	16.3	7.2	30.5	13.8
275	475	1.73	22.0	9.6	41.2	18.5
300	515	1.72	27.7	12.1	51.9	23.2
(325)	520	1.60	33.2	12.3	62.0	23.7
(350)	560	1.60	39.1	13.8	73.2	26.6
(375)	600	1.60	45.4	17.3	85.0	33.2
(400)	650	1.63	51.3	22.0	95.9	42.2
(440)	715	1.63	61.2	29.0	114.4	55.7

() NON-STANDARD GRAMMAGE, AVAILABLE ON SPECIAL REQUEST ONLY.

\* L&W FIGURES ARE GUARANTEED. TABER FIGURES ARE INDICATIVE.

BRIGHTNESS (AT PRODUCTION)		
TOP	90%	ISO 2470

COBB		
COBB TOP/BACK 180'	50 g/m <sup>2</sup>	ISO 535

TOLERANCES (*)		
GRAMMAGE	+/- 3%	ISO 536
CALIPER	+/- 5%	ISO 534
STIFFNESS L&W(5°)	- 15%	DIN 53 121
BRIGHTNESS TOP / BACK	+/- 2	ISO 2470
COBB BACK 180'	+/- 20 g/m <sup>2</sup>	ISO 535
TEST CONDITIONS	T: 23° C +/- 1	RH: 50% +/- 2
ROBINSON TEST (TAINT)	<1	NF EN 1230-2

(\*) BASED UPON 95% OF THE MEASURED VALUES BEING IN TOLERANCE

THE MATERIAL IS NOT GUARANTEED FOR BLISTER PACKAGING, LAMINATION AND REVERSE PRINTING  
THE BOARD CHARACTERISTICS ARE GUARANTEED 12 MONTHS

CERTIFICATIONS AVAILABLE: ISO 9001 – ISO 50 001

FSC® C120067 - PEFC™ FCBA-06-00771

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